#### Work Order ID 52347



Page 1

September 22, 2009 10:24:11 AM

Item ID:

D2690-2

Accept

Setup Start

**Revision ID:** B2

Item Name:

Lanyard Assembly

09/22/2009 Start Qty: 2.00

**Required Date:** 09/22/2009 Req'd Qty: 2.00



**Cust Item ID:** 

**Customer:** 

Reference:

**Start Date:** 

**Approvals:** 

Process Plan: My Date: 09-09-22 Tooling:

Date: \_\_\_\_\_

Start Run

Stop



**Date:** SPC (Y/N):

Date:

Stop



Sequence ID/ **Work Center ID**  Operation Description Set Up/ **Run Hours**  Draw Number

Draw Rev.

Plan Accept Qty Code

Reject Qty

Reject Number Stamp

Draw Nbr

**Revision Nbr** 

D2690 Rev B2

100

Small Fab

Memo

Memo

0.00

0.00

Small Fab

CUT AND ASSEMBLE AS PER DWG

110

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

120

Packaging

Identify as per dwg & Stock Location: 64

Memo

0.00

0.00

Packaging

W/O:		WORK ORDER CHANGES											
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:								
		esolution:	Disposition	າ:	_ QA: N/	C Clo	sed:		Date: _				
NCR:			WORK ORDER NON-CONFORMANCE (NCR)										
DATE		Description of NC		on B		Verifi	cation	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date		on C	Chief Eng	QC Inspector			
<u> </u>			;										
								<del></del>					

### Work Order ID 52347

Page 2

September 22, 2009 10:24:11 AM

Item ID: **Revision ID:**  D2690-2

B2

Item Name:

Lanyard Assembly

**Start Date:** 

09/22/2009

Start Qty: 2.00

**Required Date:** 09/22/2009 Req'd Qty: 2.00



Accept



Setup Start



Stop

**Cust Item ID:** 

**Customer:** 

Draw

Number

Reference:

Approvals:

**Process Plan:** 

QC:

Date:

Date: \_\_\_\_

**Tooling:** 

SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Date:

Start Run

Reject

Qty

Accept

Qty

Stop



Insp.

Sequence ID/ **Work Center ID** 

Operation Description

QC21- Final Inspection - Work Order Release

0.00

Draw

Rev.

Plan

Code

Number Stamp

Reject

Memo

0.00

Quality Control

130

-09 log (2345) -MF 09-09-23

W/O:		***************************************	WC	RK ORDER CHANG	GES					
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Cate	gory:	NCR:	Yes N	o DQA	•	Date:	
Resolution:										
NCR:			WORK ORDI	ER NON-CONFORM	IANCE	(NCR)				
DATE	STEP	Description of NC	Corrective Action Section			0	Verifica	ation	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
	1				ļ		1			

## **Picklist Print**

September 22, 2009 10:24:11 AM

Work Order ID: 52347

Parent Item:

D2690-2RevB2

Parent Item Name: Lanyard Assembly

**Comments:** 



Start Date: 09/22/2009

**Required Date:** 09/22/2009

Page 1

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
CBL-1240	    <b>              </b>	Purchased	No				Each	158.7696	2.0000	0/		

Cable

CBL-460

Warehouse	Loc Qty	Loc Code
Location		

Main Warehouse

ST

158.7695737

107234

158.769574

Each

298.0000 4.0000

Loop Sleeve Warehouse Loc Oty

No

Purchased

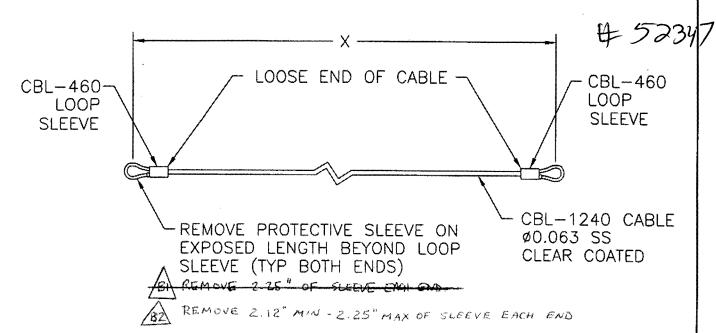
Loc Code Location Main Warehouse ST 298 111342 298

	Johnson										
W/O:			WC	RK ORDER CHANG	ES						
DATE	STEP	PRO	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No:PAF		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date						
				Disposition: Q				QA: N/C Closed:			
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (I	VCR)					
DATE	OTED	Description of NC	Corrective Action Section			VAI			Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description  Chief Eng	tion Description Sign Chief Eng Date			on C	Chief Eng	QC Inspector	
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DESIG	May	ORAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA						
CHEC	$\triangle ABV = A A A A$		DRAWING NO.	REV.	В				
,	/ LOG	BW	D2690 SHEET	1 OF	1				
DATE			TITLE	SCA	LE				
97.	10.02		LANYARD ASSEMBLY	N	TS				
Α		97.07.03	NEW ISSUE						
В		97.10.02	REVISED NOTE FOR ADDITIONAL LEN	GTH					
81	at cr	01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEN	E					
BZ	-#-78	04.06.24	ADDED TOLERANCE						





## D2690-X

#### X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50\* INCHES LONGER THAN 'X' LENGTH.

FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH

SLEEVE AT END OF LOOSE END OF CABLE WITH

CBL-705 CRIMPING TOOL.

\*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER

ASSEMBLY WITH ATTACHING PARTS.

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		Copyriaht	1997	by DART	AFROSPAC	FITO	*****	•

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W/O:		•,	W	ORK ORDER CHANG	SES	11						
DATE	STEP	PRO	PROCEDURE CHANGE						Approval Chief Eng / Prod Mgr	Approval QC Inspector		
				- -								
				-								
			- Appropriate mark									
Part No: PAR #:		Fault Cate	Fault Category: NC				NCR: Yes No DQA: Date:					
Resolution:			Dispositio	Disposition: Q				QA: N/C Closed: Date: _				
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR	)					
DATE	STEP	Description of NC Section A	Initial	Corrective Action Sec Action Description	tion B Sign &		Verification Section C		Approval	Approval QC Inspector		
		Section A	Chief Eng	Chief Eng		Date	Secu	on C	Chief Eng	QC Inspector		
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